

100% solids, advanced reinforced thin film coating to protect structures and equipment in extreme immersion services. ARC SD4i(E) industrial coating is designed to:

- Protect against corrosion and erosion
- Provide extended protection in aggressive chemical immersion services
- Apply by brush, roller, airless or plural component spraying

Application Areas

- Flotation cells
- Thickener tanks
- Hydrocyclones
- Deaerators
- Hoppers
- Slurry pipes
- Heat exchangers
- Slurry tanks
- Bins & silos
- Pumps & Fans

Packaging and Coverage

Nominal, based on 1 coat; total DFT 375 µm (15 mil)

- 1125 ml cartridge covers 3.00 m² (32.30 ft²)
- 5 liter kit covers 13.33 m² (143.52 ft²)
- 16 liter kit covers 42.67 m² (459.26 ft²)

Note: Components are pre-measured & pre-weighed.

Each kit includes mixing and application instructions. 5 liter kit includes tools.

Color: Gray or Blue



Features and Benefits

- **Abrasion resistant surface**
 - Extends equipment life
 - Reduces spare parts
 - Reduces downtime
- **High gloss, low drag surface**
 - Improves material flow
 - Enhances efficiency
- **High adhesive strength**
 - Prevents underfilm corrosion
- **100% solids; no VOC's; no free isocyanates**
 - Enhances safe use
 - No shrinkage on cure
 - Resists permeation
- **Low viscosity, thin film, brush, roller & spray applied**
 - Easy to apply
 - Saves repair time

Technical Data

Composition	Matrix	A modified epoxy resin structure reacted with an aliphatic amine curing agent	
	Reinforcement	Proprietary blend of fine ceramic reinforcements	
Cured Density		1.8 g/cc	112 lb/ cu.ft.
Flexural Strength	(ASTM D 790)	717 kg/cm ² (70.3 MPa)	10,200 psi
Pull-Off Adhesion	(ASTM D 4541)	323 kg/cm ² (31.8 MPa)	4,600 psi
Tensile Strength	(ASTM D 638)	391 kg/cm ² (38.2 MPa)	5,500 psi
Tensile Elongation	(ASTM D 638)	2.8%	
Flexural Modulus	(ASTM D 790)	7.7x10 ⁴ kg/cm ² (7,531 MPa)	10.9 x 10 ⁵ psi
Shore D Durometer Hardness	(ASTM D 2240)	82	
Vertical Sag Resistance, at 21°C (70°F) and 250 µ (10 mil)		No sag	
Taber Wear CS-17/1000 cycles/1 kg load	(ASTM D 4060)	67 mg loss	
Maximum Temperature (Dependent on service)	Wet Service Dry Service	65°C 120°C	149°F 248°F
Shelf life (unopened containers)	3 years [stored between 10°C (50°F) and 32°C (90°F) in dry, covered facility]		